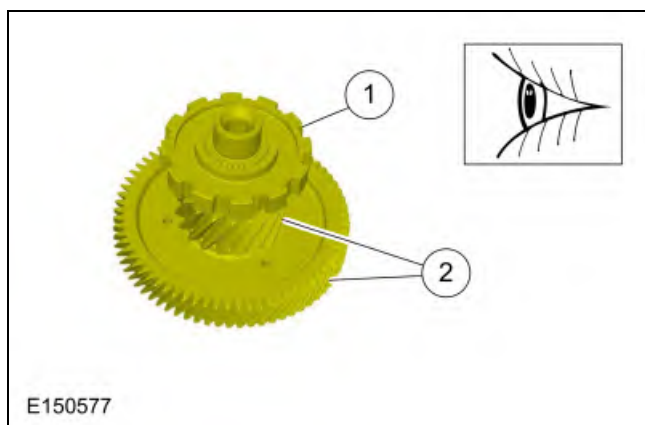






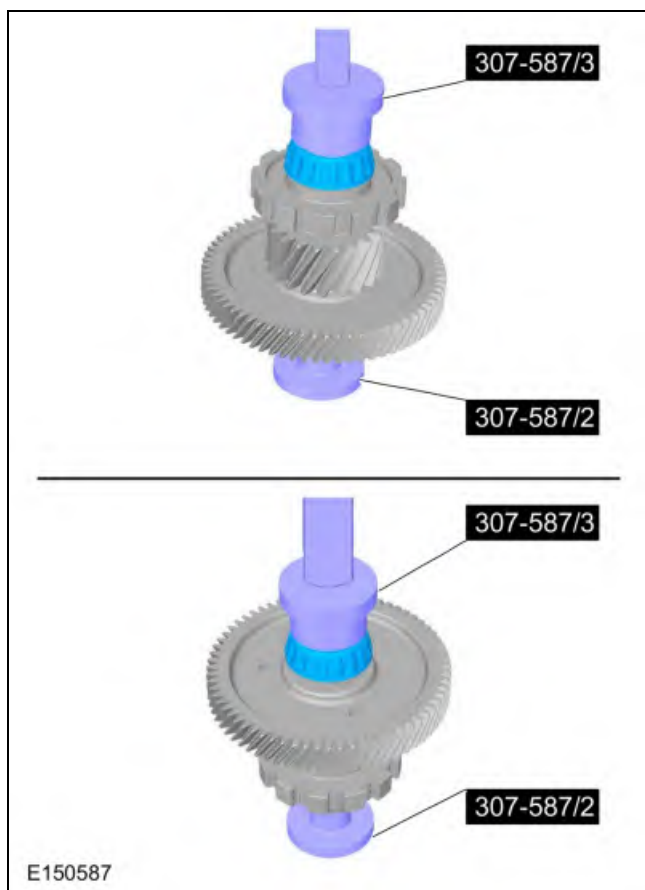
ASSEMBLY

1. Install the park pawl wheel.





2. Using the special tool, install the transfer shaft bearings.
Use Special Service Tool: 307-587 Differential bearing installer and guide.
Use the General Equipment: Hydraulic Press



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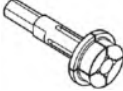


3. Select a new transfer shaft shim.

Refer to: Torque Converter Housing (307-01B Automatic Transmission - 8-Speed Automatic Transmission "8F57, Disassembly and Assembly of Subassemblies).

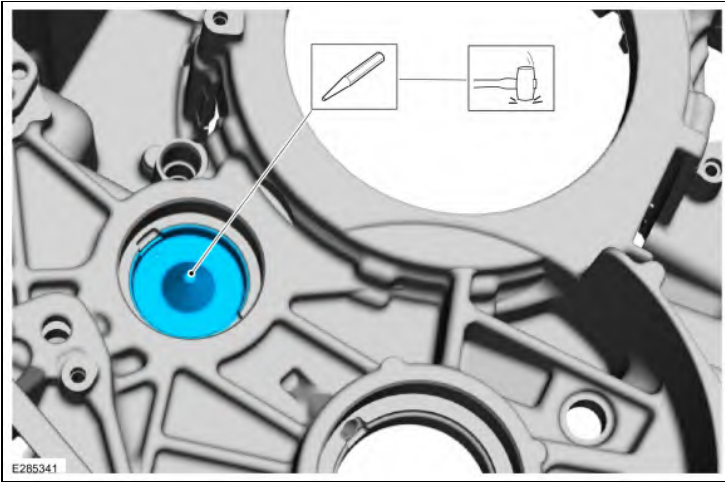
Transmission Case

Special Tool(s) / General Equipment

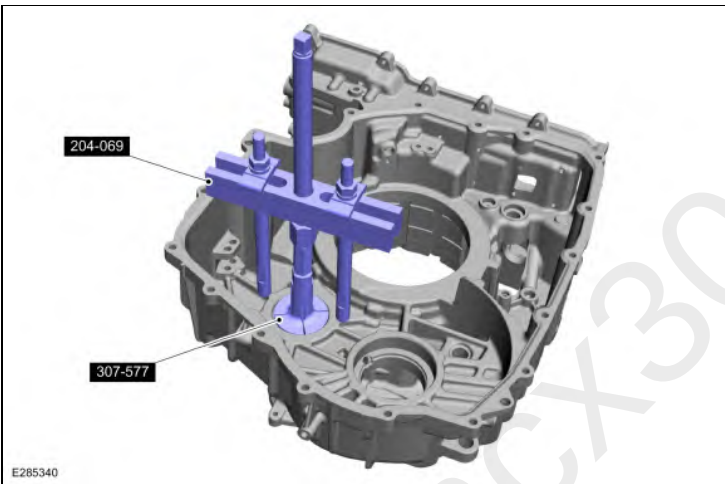
 E216590	204-069 (T81P-1104-C) Remover/Installer, Front Wheel Hub
 E133913	205-153 (T80T-4000-W) Handle
	307-576 Bearing Cup Installer TKIT-2006UF-FLM TKIT-2006UF-ROW
	307-577 Transfer Gear Bearing race remover TKIT-2006UF-FLM TKIT-2006UF-ROW
	307-583 Oil dam seal installer TKIT-2006UF-FLM TKIT-2006UF-ROW
 E318533	307-586 Differential bearing cup remover TKIT-2006UF-FLM TKIT-2006UF-ROW
 ST3314-A	307-689 Installer, Bearing Cup TKIT-2012B-FL TKIT-2012B-ROW
 E274943	307-772 Installer, Oil Funnel
Hydraulic Press	
Punch	

DISASSEMBLY

1. Using a suitable punch and hammer, crush the pointed area of the transfer shaft tube fluid funnel.
 Use the General Equipment: Punch



2. Using the special tool, remove the transfer shaft bearing cup from the transmission case.
Use Special Service Tool: 204-069 (T81P-1104-C) Remover/Installer, Front Wheel Hub. , 307-577 Transfer Gear Bearing race remover.



3. Remove and discard the transfer shaft tube fluid funnel.